



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D412-742-023
Job Sheet 187985



Part No: D412-742-023

Job Qty: 1 pcs

Part Name: New Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 2/28/19

Created By: Jesse White

Type: Stock

Description:

Note: IIN-D412-742-2 REV:A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER CHG002 (DSI 9800) DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Klt	1 pcs	2/28/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
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CANADA
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Container No: S200997



Part: D412-742-023

Job No: 187985

Serial No/Batch: S200997

Revision: A/A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/14/17 TC STC SH05-

OP JUL 29 2019

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	2/28/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/28/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	2/28/19	0.00 0.00		DC - 1 - B4B	JUL 30 2019
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	2/28/19	0.00 0.00		QC 21 - FG - 21	JUL 30 2019
					QC 21 - FG - 70	
Part Op 110 - Packaging1-4 (Pick Kit) Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness) 130 - Packaging3-2 (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D412-742-023 Location :FG083						

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Plex 1/30/19 8:12 AM Dart.Hadley.Shannon

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5176429
AN4C47A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5140475
AN4C52A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167089
AN4C6A	Bolt	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5174255
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5190028
AN6C12A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5174662
D2747	Set Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5150679
D2R76	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5178520
D2R77	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5178522
D3405-041	Ground Handling Lug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5186591
D3405-043	Ground Handling Lug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5186685
D3407-041	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196344
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199355
D3533-1	Set Screw	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5157291
D3672-3	Washer, Phenolic	32 pcs (32 ea)	110-Packaging 1 - Pick Kit	5175816
D3672-9	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5153355
D3673-1	Bushing	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5190408
D5466-1	Saddle, Fwd, In	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5154495
D5467-1	Saddle, Fwd, Out	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5180408
D5468-1	Saddle, Aft, Out	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5155909
D5469-1	Saddle, Aft, In	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5181760
D5482-1	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5144362
D5482-3	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5178013
D5513-1	Bushing	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5196480
MS21043-3	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5181801
MS21043-4	Nut	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5144558
NAS1149C0332R Washer		75 Ea (75 ea)	110-Packaging 1 - Pick Kit	5174158
NAS1149C0432R Washer		32 Ea (32 ea)	110-Packaging 1 - Pick Kit	5181723
NAS1149C0632R Washer		8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5176870
AN4C53A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5178003
D412-742-053	Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5201197

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QC.4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C46A	13	253	0
	AN4C47A	4	80	0
	AN4C52A	4	61	0
	AN4C53A	4	72	0
	AN4C6A	16	538	0
	AN4C7A	4	103	0
	AN6C12A	8	161	0
	D2747	4	104	0
	D2876	2	58	0
	D2877	2	60	0
	D3405-041	1	26	0
	D3405-043	1	22	0
	D3407-041	1	28	0
	D3456-1	1	172	0
	D3533-1	2	95	0
	D3672-3	32	10,904	0
	D3672-9	8	985	0
	D412-742-053	1	0	0
	D5446-1	24	22	0
	D5466-1	1	4	0
	D5467-1	1	4	0
	D5468-1	1	4	0
	D5469-1	1	4	0
	D5482-1	8	196	0
	D5482-3	2	54	0
	D5513-1	6	56	0
	MS21043-3	3	1,465	0
	MS21043-4	28	1,627	0
	NAS1149C0332R	75	5,214	0
	NAS1149C0432R	32	1,532	0
	NAS1149C0632R	8	174	0

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Part Specifications

Specifications could not be found.



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Job Sheet 187985



Part No: D412-742-023

Job Qty: 1 ea

Part Name: New Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 2/28/19

Created By: Jesse White

Type: Stock

Description:

Note: IIN-D412-742-2 REV:A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/28/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		2/28/19	0.00	0.00	Packaging1-4		
120	QC	1 pcs		2/28/19	0.00	0.00	QC4		
130	Packaging	1 pcs		2/28/19	0.00	0.00	Packaging3-2		
135	DC	1 pcs		2/28/19	0.00	0.00	DC		
140	QC21-FG	1 Ea		2/28/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-742-023 Location :FG083
Descriptions: 135 - Photocopy blue file and create labels per PPP D412-742-023 CHG002
140 - NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	90-Start up Operation	
AN4C47A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN4C52A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN4C6A	Bolt	16 Ea (16 ea)	90-Start up Operation	
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN6C12A	Bolt	8 Ea (8 ea)	90-Start up Operation	
D2747	Set Screw	4 pcs (4 ea)	90-Start up Operation	
D2876	Saddle Spacer	2 pcs (2 ea)	90-Start up Operation	
D2877	Saddle Spacer	2 pcs (2 ea)	90-Start up Operation	
D3405-041	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	
D3405-043	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	
D3407-041	Tow Ring	1 pcs (1 ea)	90-Start up Operation	
D3456-1	Washer	1 pcs (1 ea)	90-Start up Operation	
D3533-1	Set Screw	2 pcs (2 ea)	90-Start up Operation	
D3672-3	Washer, Phenolic	32 pcs (32 ea)	90-Start up Operation	
D3672-9	Washer	8 pcs (8 ea)	90-Start up Operation	
D5446-1	Bushing	24 pcs (24 ea)	90-Start up Operation	
D5466-1	Saddle, Fwd, In	1 Ea (1 ea)	90-Start up Operation	
D5467-1	Saddle, Fwd, Out	1 Ea (1 ea)	90-Start up Operation	
D5468-1	Saddle, Aft, Out	1 Ea (1 ea)	90-Start up Operation	
D5469-1	Saddle, Aft, In	1 Ea (1 ea)	90-Start up Operation	
D5482-1	Washer	8 Ea (8 ea)	90-Start up Operation	
D5482-3	Washer	2 pcs (2 ea)	90-Start up Operation	
D5513-1	Bushing	6 Ea (6 ea)	90-Start up Operation	
MS21043-3	Nut	3 Ea (3 ea)	90-Start up Operation	
MS21043-4	Nut	28 Ea (28 ea)	90-Start up Operation	
NAS1149C0332R	Washer	75 Ea (75 ea)	90-Start up Operation	
NAS1149C0432R	Washer	32 Ea (32 ea)	90-Start up Operation	
NAS1149C0632R	Washer	8 pcs (8 ea)	90-Start up Operation	
AN4C53A	Bolt	4 Ea (4 ea)	90-Start up Operation	
D412-742-053	Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C46A	13	102	0
	AN4C47A	4	50	0
	AN4C52A	4	61	0
	AN4C53A	4	72	0
	AN4C6A	16	359	0
	AN4C7A	4	77	0
	AN6C12A	8	111	0
	D2747	4	104	0
	D2876	2	58	0
	D2877	2	60	0
	D3405-041	1	26	0
	D3405-043	1	22	0
	D3407-041 -047	1	16	0
	D3456-1	1	203	0
	D3533-1	2	95	0
	D3672-3	32	11,120	0
	D3672-9	8	985	0
	D412-742-053	1	0	0
	D5446-1	24	22	0
	D5466-1	1	0	0
	D5467-1	1	0	0
	D5468-1	1	4	0
	D5469-1	1	4	0
	D5482-1	8	16	0
	D5482-3	2	4	0
	D5513-1	6	6	0
	MS21043-3	3	776	0
	MS21043-4	28	847	0
	NAS1149C0332R	75	3,130	0
	NAS1149C0432R	32	2,041	0
	NAS1149C0632R	8	174	0

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Part Specifications

Specifications could not be found.

Plex 12/31/18 9:18 AM dart.white.jesse